

Date: Monday, 16/06/2008 10:25:14 AM  
 User: Julie Lecocq

## Process Sheet

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services		<b>Drawing Name</b>	: HANDLE			
<b>Job Number</b>	: 39881						
<b>Estimate Number</b>	: 10508						
<b>P.O. Number</b>	:			<b>Part Number</b>	: D2419		
<b>This Issue</b>	: 16/06/2008	<b>S.O. No.</b>	:		: D2419 REV. A		
<b>Prsh Rev.</b>	: NC		Project Number		: N/A		
<b>First Issue</b>	: / /	<b>Type</b>	: SMALL /MED FAB		Drawing Revision		
<b>Previous Run</b>	: 37069		Material		: A		
<b>Written By</b>	:			<b>Due Date</b>	: 30/06/2008		
<b>Checked &amp; Approved By</b>	<u>JUL 08 16.11e</u>			<b>Qty:</b>	10	<b>Um:</b> Each	
<b>Comment</b>	: Est: A 00.02.14 New Issue EC/JB						

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	4025674	Black Nylon Strap	
		Comment: Qty.: 0.0833 f(s)/Unit Total : 0.8330 f(s) Black Nylon Strap Material: Nylon Web (Black) 1.00" x 0.06" thick (40-2567-4)	<u>M10 7059</u>
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Cut to length using hot knife as per Dwg D2419	<u>08/06/17 (10)</u>
3.0	QC6	DIMENSIONAL CHECK	
		Comment: DIMENSIONAL CHECK	<u>08/06/17 (10)</u>
4.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: ST32	<u>AS of 06/17 (X10)</u>
5.0	QC21	FINAL INSPECTION/W/O RELEASE	
		Comment: FINAL INSPECTION/W/O RELEASE	<u>08/06/19 (X1)</u>
Job Completion			<u>16.06.18</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

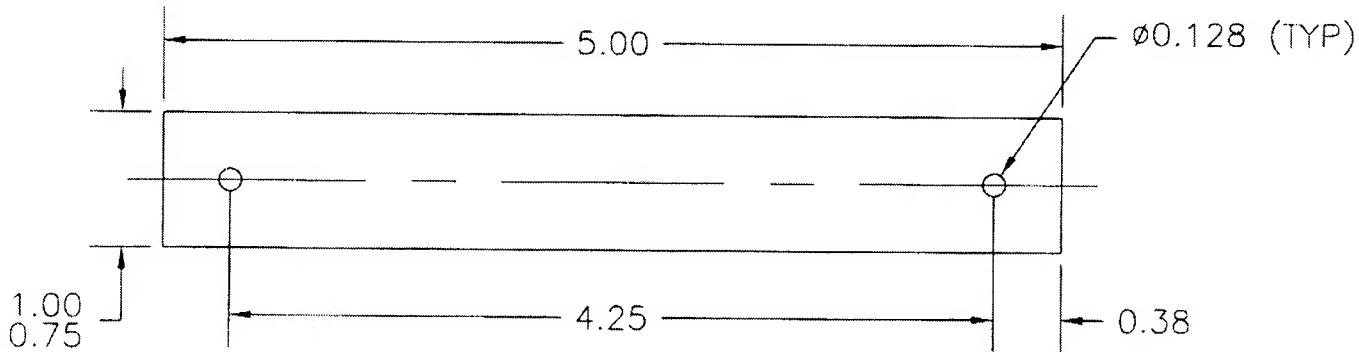
NOTE: Date & initial all entries



DO NOT COPY  
THIS DRAWING

DESIGN <i>RF</i>	DRAWN BY <i>JP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO. D2419	REV. A	SHEET 1 OF 1
DATE 00.01.21		TITLE HANDLE (WEB)	SCALE 1:1	
A	00.01.21	NEW ISSUE		

RELEASED  
00 02 03 14



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 391881

MATERIAL: NYLON WEB (BLACK) 0.06 THICK CUT WITH HOT KNIFE  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED